








## HSS-G Super Twist Drills DIN 340 extra long series



### THE DEPTH DRILL

- Extra long for great hole depths, e.g., for drilling through drill bushes
- Precision-ground grooves and diameter for outstanding centering
- Manufactured to DIN 340
- Strengthened web, making them highly resistant to breakage

Sheet metal	★★★
Non-ferrous metals	★★
CrNI steel	★★
Stainless steel	★★
Iron	★★★
Cast	★★★
Cast steel	★★
V2A-Nirosta stainless steel, V4A	★

				
1.50	70	45	10	22349 2
2	85	56	1	21349 3
2	85	56	10	21379 0
2.50	95	62	10	21380 6
3	100	66	1	21351 6
3	100	66	10	21381 3
3.20	106	69	1	21352 3
3.20	106	69	10	21382 0
3.30	106	69	1	21353 0
3.30	106	69	10	21383 7
3.40	112	73	10	22352 2
3.50	112	73	10	21384 4
3.80	119	78	10	22353 9
4	119	78	1	21355 4
4	119	78	10	21385 1
4.10	119	78	10	24510 4
4.20	119	78	1	21356 1
4.20	119	78	10	21386 8
4.50	126	82	10	21387 5
4.80	132	87	1	21358 5
4.80	132	87	10	21388 2
5	132	87	1	21359 2
5	132	87	10	21389 9
5.10	132	87	10	21390 5
5.20	132	87	10	24511 1
5.30	132	87	10	24512 8
5.50	139	91	10	21391 2
5.70	139	91	10	24513 5
5.80	139	91	10	24514 2
6	139	91	1	21362 2
6	139	91	10	21392 9
6.50	148	97	10	21393 6
6.80	156	102	10	21364 6
6.80	156	102	10	21394 3
7	156	102	1	21365 3
7	156	102	10	21395 0
7.50	156	102	10	21396 7
8	165	109	1	21367 7
8	165	109	10	21397 4

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8.50	165	109	10	21368 4
8.50	165	109	10	21398 1
9	175	115	1	21369 1
9	175	115	10	21399 8
9.50	175	115	10	21400 1
10	184	121	1	21371 4
10	184	121	10	21401 8
10.20	184	121	5	24515 9
10.50	184	121	5	21402 5
11	195	128	1	21373 8
11	195	128	5	21403 2
11.50	195	128	5	21404 9
12	205	134	1	21375 2
12	205	134	5	21405 6
12.50	205	134	5	21406 3
13	205	134	1	21377 6
13	205	134	5	21407 0

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